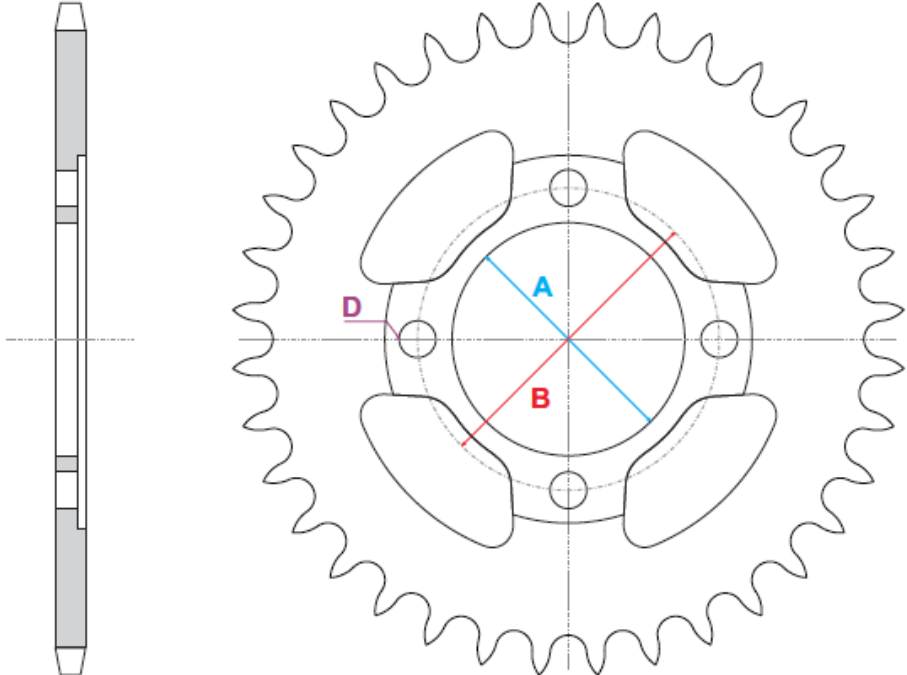


A: Ø INTERIOR	B: Ø E.CENTRO	C: Ø RODILLO	D: Cant.xØAg.	E: PASOxEsp.
54	70	8.51	4x8.5	1/2x5/16
 The technical drawing shows a rear sprocket. The side view on the left indicates the thickness of the sprocket body. The front view on the right shows the sprocket teeth and the central mounting area. Dimension lines are labeled: A (blue) for the inner diameter, B (red) for the center diameter, C (black) for the roller diameter, D (purple) for the cant x ØAg, and E (black) for the pitch x Esp.				
Z:36				
CAD.:428				

Units for A-B-C-D milimeters // for E inches.

PARAMETERS

Protection

NO NEED

Treatment

Hardening: YES

Quenching: YES

Tempered: YES

Hardness:

From 25 HRC minimum to 60 HRC maximum (X value of 10 measures from 0.1 mm to 1.0 mm from the crest)

A: Ø INT.	B: Ø EXT.	C: Ø EC.	P x E x Rod.	D: Cant.x Rosc.Ag.	E: N° EsT.xEsp.
14	17	30	1/2x5/16x8.51	2x(RM6x1)	6 X 4

CAD.:428
Z:14

Units for A-B-C-E-Rod. millimeters
 Units for P-E- inches

PARAMETERS

Protection

NO NEED

Treatment

Hardening: YES

Quenching: YES

Tempered: YES

Hardness:

From 25 HRC minimum to 60 HRC maximum (X value of 10 measures from 0.1 mm to 1.0 mm from the crest)